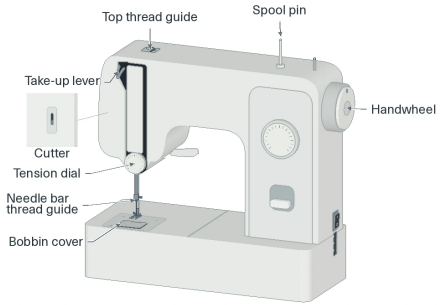
Machine threading

Full guide

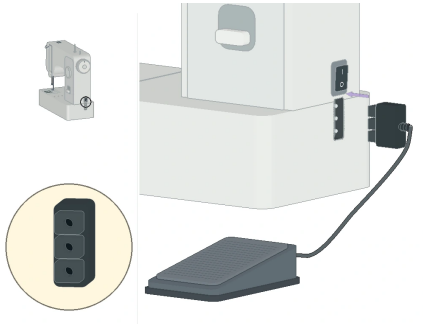
1 Meet the machine



Step help

Find the parts used to thread and sew.

2 Connect the pedal

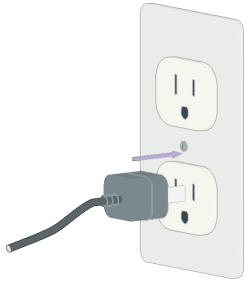


Step help

Push the foot-controller plug into the socket on the right side of the machine. Put the pedal on the floor.

Machine threading

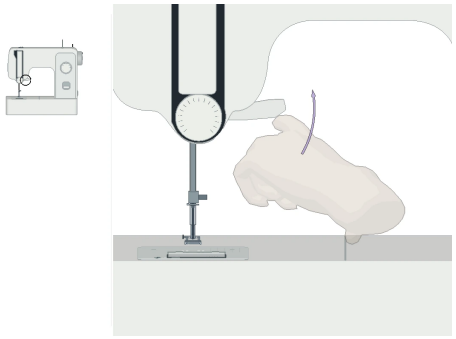
3 Plug into the wall outlet



Step help

Plug the power cord into the wall outlet.

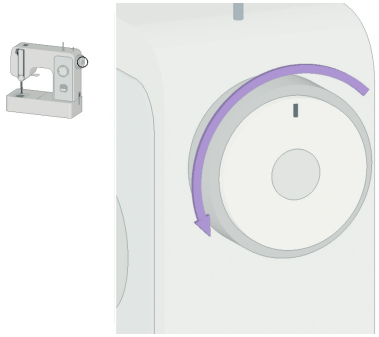
4 Raise the presser foot



Step help

Lift the lever behind the needle to raise the presser foot.

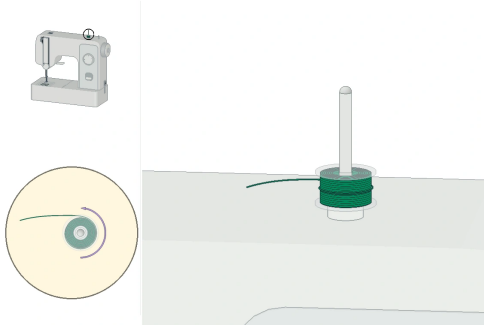
5 Raise the needle



Step help

Turn the handwheel toward you until its mark points up.

6 Place bobbin on spool pin

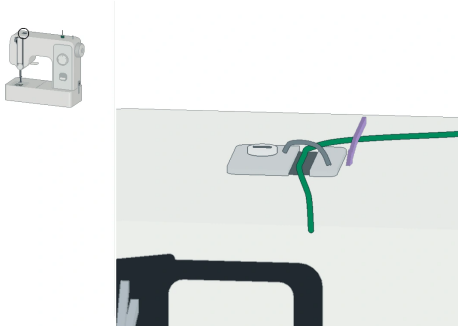


Step help

Raise the spool pin and place a wound plastic bobbin on it.
Let the thread unwind toward the top guide.

Machine threading

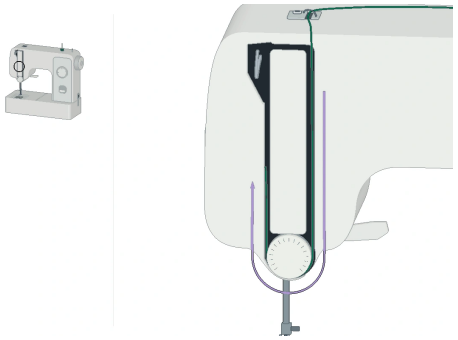
7 Use the top guide



Step help

Draw thread from the upper bobbin through the rear guide, then toward the front groove.

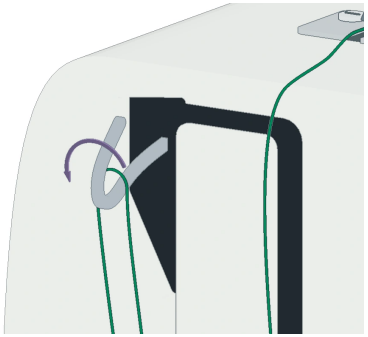
8 Down and around



Step help

Follow the right channel down, around the bottom, and up the left channel.

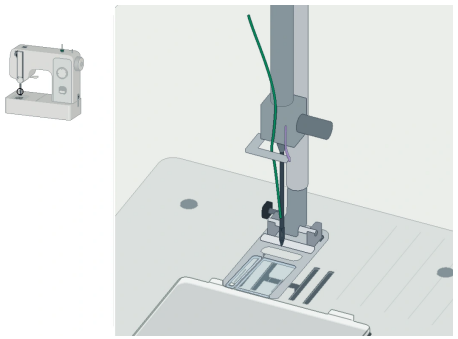
9 Catch the take-up lever



Step help

Pass through the raised lever from right to left.

10 Behind the needle guide

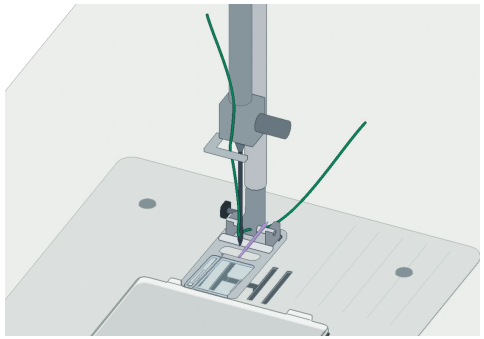


Step help

Bring the thread down behind the small guide above the needle.

Machine threading

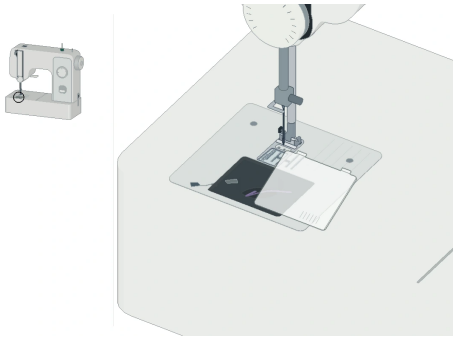
11 Thread front to back



Step help

Pass through the needle eye from front to back. Leave about 2 inches behind the foot.

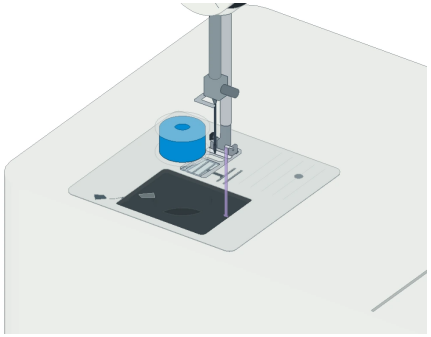
12 Open the bobbin cover



Step help

Keep the needle and foot raised. Slide the cover toward you and lift it off.

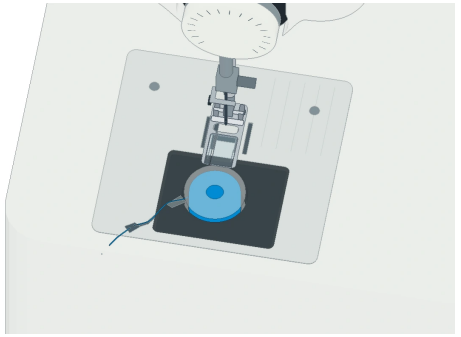
13 Drop in the bobbin



Step help

Use a wound SA156 bobbin. Its thread must unwind counterclockwise.

14 Follow the slit and cut

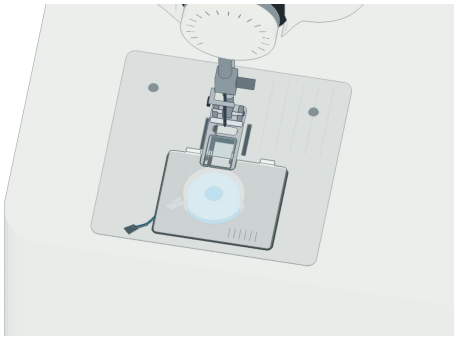


Step help

Hold the bobbin gently. Follow the slit under the spring, then pull toward the cutter.

Machine threading

15 Close the cover



Step help

Seat the cover tab and close it. The quick-set bobbin is ready; no pull-up is required.

16 Switch on



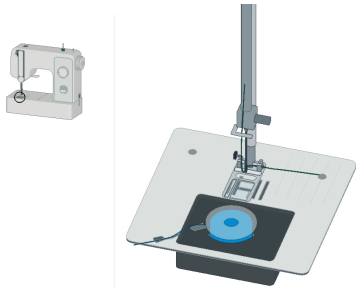


Step help

When threading is complete, press I on the power switch. The pedal controls sewing speed.

Machine threading · Tips

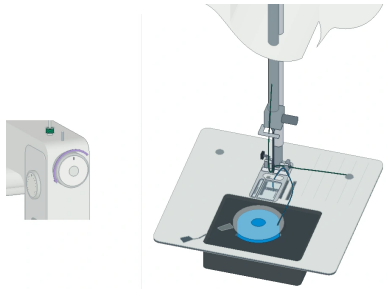
1 Optional: leave a bobbin tail



Step help

To draw up the lower thread, reinstall the bobbin without cutting its tail. Leave the cover off.

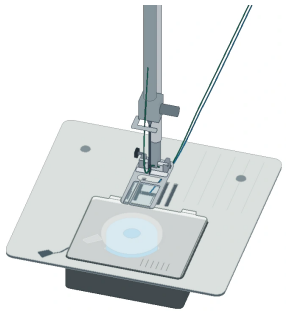
2 Catch the lower thread



Step help

Hold the upper thread. Turn the wheel toward you one full turn; pull up the bobbin loop.

3 Tails toward the back



Step help

Put about 4 inches of both threads behind the raised foot. Replace the cover.